

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-0180 (GCC)

EFFECTIVE DATE: 02/06/91
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 34 83 86 87 28H

CIGARETTE LENGTH	:	99.5	MM					
TOBACCO ROD CIRCUM.	:	24.80	MM	ISO TAR	:	8.0	MG/CICT	7.0 - 9.0
TOBACCO ROD LENGTH	:	68.0	MM					
FILTER LENGTH	:	31.5	MM	NICOTINE	:	.65	MG/CICT	.55 - .75
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	4.70	IN. H2O					
DILUTION TARGET	:	40.0	+/-	5.0 %				

TIPPING PAPER /USE UP: 72MM X 3200M WHT TGL PPT EC 136 12-803-A LASER PERF.
REPLACE WITH : 72MM X 3500M WHT TGL PPT EC 136 12-866-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE	:	FINDLEY 355-381-01	PVA 62-050-A
	:	AJAX MA 218-2	PVA 62-007-A
(SEE COMMENTS)			
SEAM ADHESIVE	:	AJAX 3654-H	PVA 61-016-A
	:	FULLER WB-3902U	PVA 61-444-A

STD. FILLER - PACK O.V.: A4012 - 12.50% MARLBORO LIGHTS REGULAR - GCC

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 50CU/2.6%(KC664/EC14547) 10-028-A
REPLACE WITH : 27.25MM X 6700M 46CU/2.6%(KC664/EC14547) 10-707-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : TIPPING ADHESIVE AJAX 563-6 (61-001-A) NOT
: APPROVED WITH EC-136 TIPPING BASE PAPER.

REASON FOR CHANGE : TIPPING ADHESIVE AJAX 563-6;PM CODE 61-001-A
: REMOVED FROM SPECIFICATION AS A RESULT OF POOR
: MACHINABILITY/QUALITY WITH EC-136 TIPPING BASE
: PAPER,NO OTHER CHANGES TO SPECIFICATION.OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 2/01/91
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APPROVED BY: Charles Bites

SUPERCEDES SPECIFICATION DATED: 12/20/90

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